

## 900 SERIES NYLON PLASTISOL



901 White, 902 Black, 920 Clear

914 PB Cyan, 915 PB Magenta, 916 PB Yellow see under 700 PB listing

Products	Mesh in / cm	Recommendations	Fusing Temp.	Opacity	Bleed Resistance	Squeegee & Edge	Hot Peel Transfer	Cold Peel Transfer	Heat Seal Time & Temp.
900 Series Standard Nylon Inks	125-230 in or 63-90 cm	Press ready plastisol for printing on light & dark nylon fabrics.  Retensionable frames work best for process printing.	320°F or 160° C	Good	None	Triple / Dual Durometer sharp edge 60-70-60 for dark fabrics. 70-90-70 for light fabrics.	Not Recommended	For Caps & Nylon Jerseys use 304 Powder Adhesive	Cold Peel 325°F - 350°F (163°C - 177°C) 10-15 seconds  Best to pre-heat nylon 3-5 seconds
Process Inks	196-355 in or 77-140 cm	Add 900LF Catalyst 16 to 1 by Volume 20 to 1 by Weight		Use white backer					Cold Peel 350°F - 375°F (177°C - 190°C) 10-15 seconds